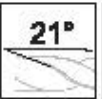
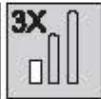


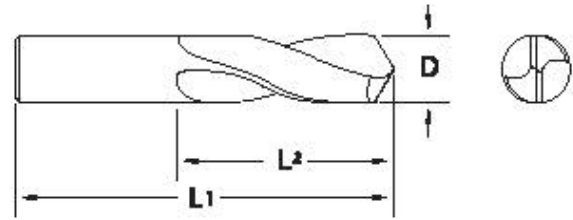
Twister® GP Series 226



Metric/
DIN
6539

See Series 206 on page 111 for inch size Stub Drills.

Recommended for drilling cast iron, aluminum, bronze and magnesium alloys and other abrasive, but easily machined materials.



- Designed to allow high feed rates with good chip flow.
- Four facet drill point minimizes drill wander and assures accurately sized holes.
- Shorter length reduces deflection and vibration, increases drill accuracy and improves tool life.

Tool No.	EDP	Diameter		OAL	Flute Length		Tool No.	EDP	Diameter		OAL	Flute Length	
		mm	Decimal		L1	L2			mm	Decimal		L1	L2
22603940	26002	1.00	.0394	26	6	22614570	26221	3.70	.1457	52	20		
22604130	26011	1.05	.0413	28	7	22614960	26230	3.80	.1496	55	22		
22604330	26020	1.10	.0433	28	7	22615350	26236	3.90	.1535	55	22		
22604520	26023	1.15	.0452	30	8	22615750	26248	4.00	.1575	55	22		
22604720	26032	1.20	.0472	30	8	22616140	26257	4.10	.1614	55	22		
22604920	26035	1.25	.0492	30	8	22616540	26260	4.20	.1654	55	22		
22605110	26038	1.30	.0511	30	8	22616930	26266	4.30	.1693	58	24		
22605310	26044	1.35	.0531	32	9	22617320	26278	4.40	.1732	58	24		
22605510	26050	1.40	.0551	32	9	22617720	26284	4.50	.1772	58	24		
22605710	26053	1.45	.0571	32	9	22618110	26290	4.60	.1811	58	24		
22605900	26056	1.50	.0590	32	9	22618500	26296	4.70	.1850	58	24		
22606300	26065	1.60	.0630	34	10	22618890	26302	4.80	.1889	62	26		
22606690	26071	1.70	.0669	34	10	22619290	26311	4.90	.1929	62	26		
22607080	26080	1.80	.0708	36	11	22619680	26320	5.00	.1968	62	26		
22607480	26086	1.90	.0748	36	11	22620080	26326	5.10	.2008	62	26		
22607870	26098	2.00	.0787	38	12	22620470	26338	5.20	.2047	62	26		
22608270	26107	2.10	.0827	38	12	22620860	26344	5.30	.2086	62	26		
22608660	26113	2.20	.0866	40	13	22621260	26350	5.40	.2126	66	28		
22609060	26119	2.30	.0906	40	13	22621650	26356	5.50	.2165	66	28		
22609450	26128	2.40	.0945	43	14	22622050	26362	5.60	.2205	66	28		
22609840	26137	2.50	.0984	43	14	22622440	26368	5.70	.2244	66	28		
22610240	26146	2.60	.1024	43	14	22622830	26374	5.80	.2283	66	28		
22610630	26152	2.70	.1063	46	16	22623230	26377	5.90	.2323	66	28		
22611020	26164	2.80	.1102	46	16	22623620	26386	6.00	.2362	66	28		
22611420	26173	2.90	.1142	46	16	22624020	26392	6.10	.2402	70	31		
22611810	26179	3.00	.1181	46	16	22624410	26398	6.20	.2441	70	31		
22612200	26185	3.10	.1220	49	18	22624800	26404	6.30	.2480	70	31		
22612600	26191	3.20	.1260	49	18	22625190	26410	6.40	.2519	70	31		
22612990	26197	3.30	.1299	49	18	22625590	26413	6.50	.2559	70	31		
22613390	26200	3.40	.1339	52	20	22625980	26419	6.60	.2598	70	31		
22613780	26206	3.50	.1378	52	20	22626370	26425	6.70	.2637	70	31		
22614170	26215	3.60	.1417	52	20	22626770	26434	6.80	.2677	74	34		

Metric (mm)	
D	Tolerance
1.00 - 20.00	+0.00/-0.013



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